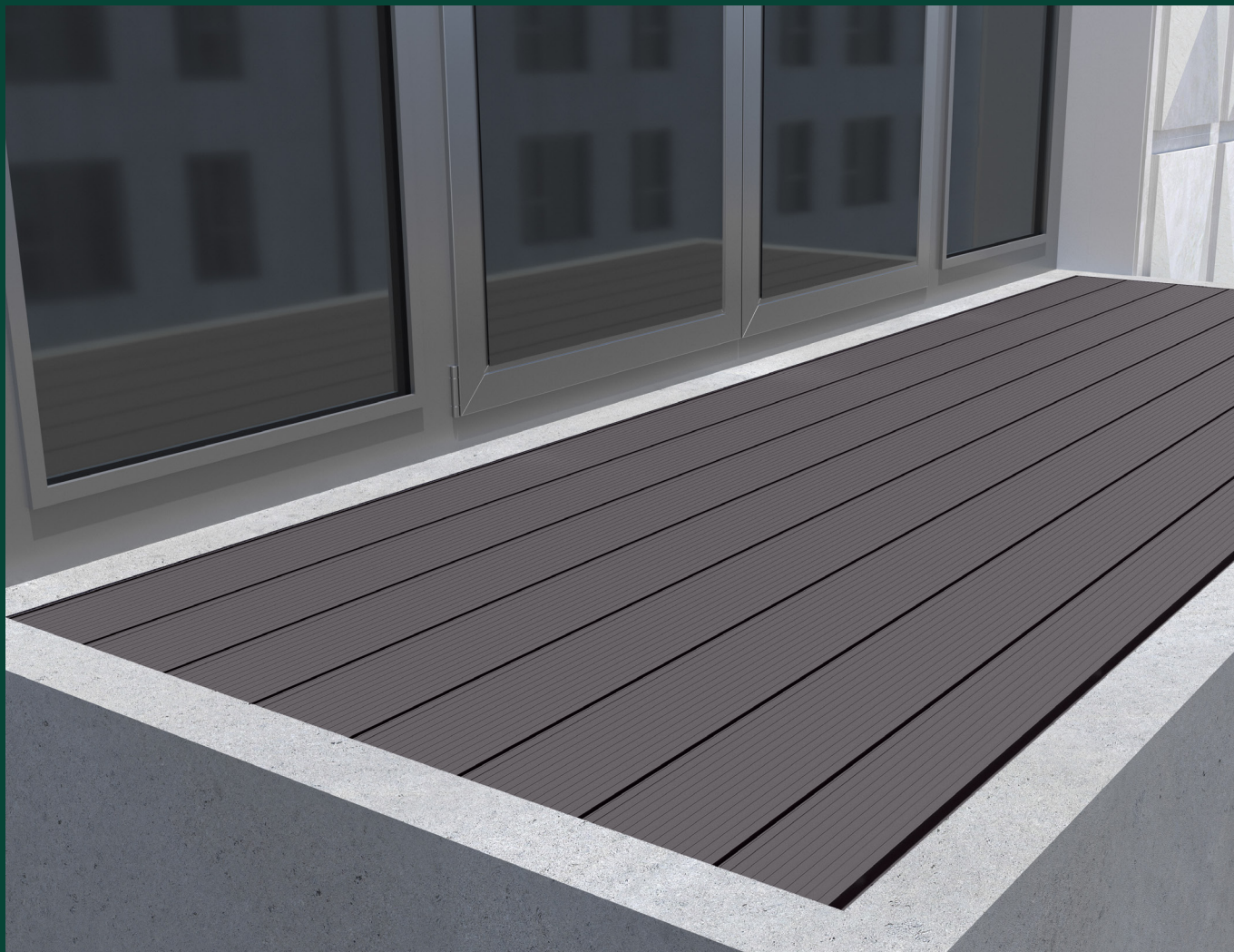


# Installation Manual

## d<sup>2</sup> Quickspan® Aluminium Decking



d<sup>2</sup> Quickspan Aluminium Decking is an A2 fire-rated aluminium decking system available in 18mm and 27mm thickness options, designed for balconies, terraces and external walkway areas where fire performance and durability are critical.

This Manual provides guidance on the installation of your d<sup>2</sup> Quickspan decking, along with additional technical information relating to product performance and specification.

To ensure the best results from your d<sup>2</sup> Quickspan aluminium, installation should be carried out by a competent contractor with previous decking or balcony system experience.

If you require any further information or technical support, please contact us on **+44 (0)1255 443 110** or email **info@duracomposites.com**, where a member of our team will be happy to help.

**The Lowest Carbon Decking Components  
For Balcony Projects In The World**

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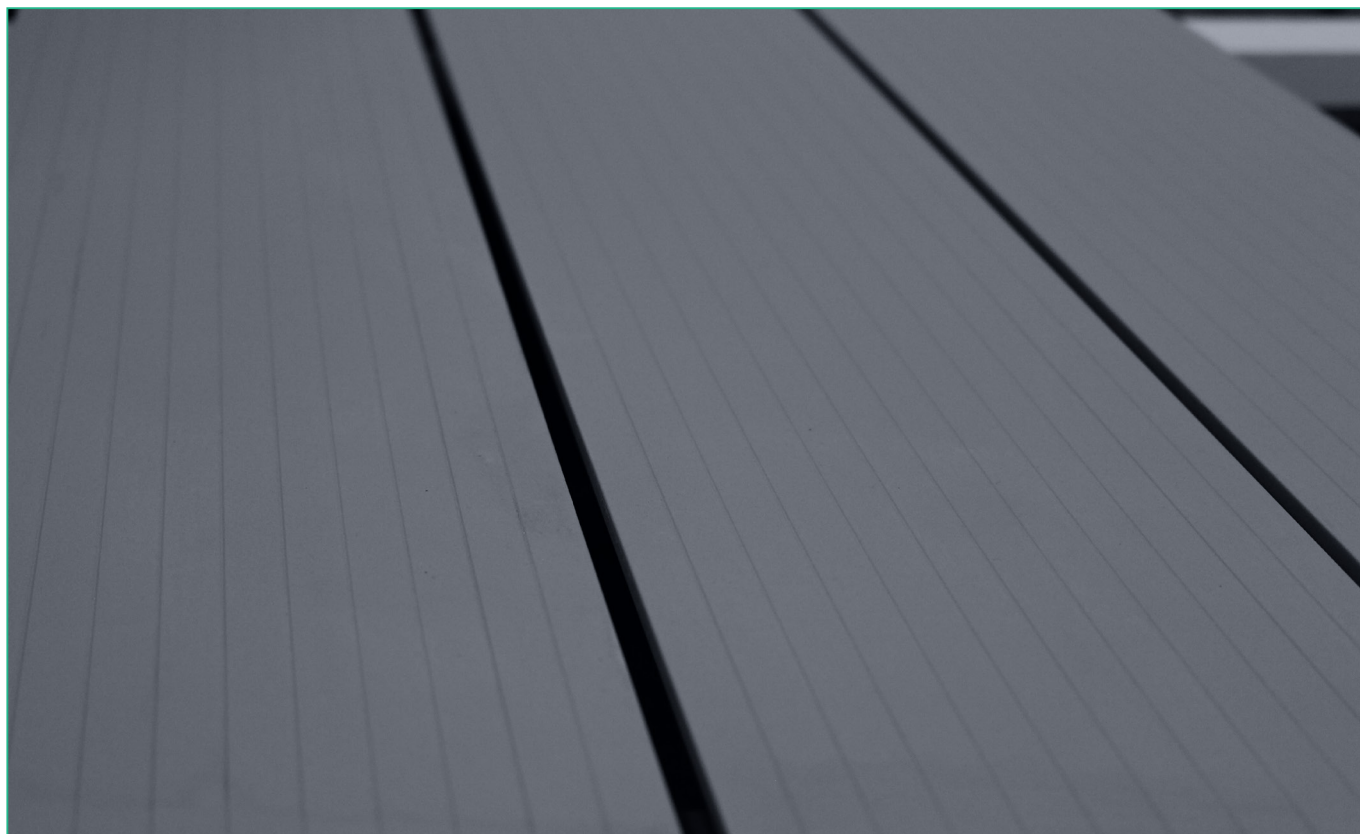
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**dura**™

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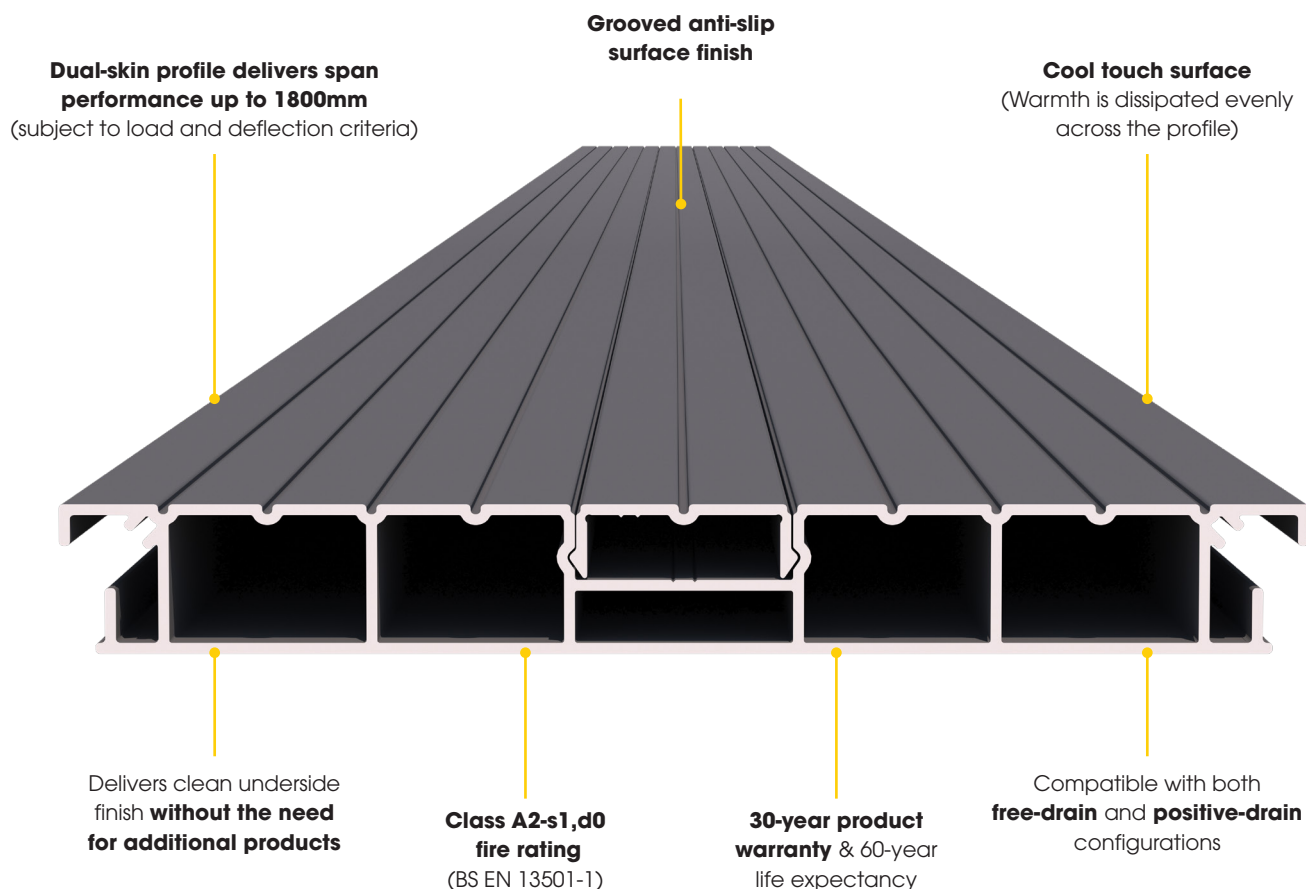
# Materials



## ■ d<sup>2</sup> Dura Quickspan Decking Boards

Please read this Installation Manual in full before commencing installation. The instructions set out must be followed to ensure the performance, durability and safety of your d<sup>2</sup> Quickspan decking system.

Before starting installation, check all decking components against your order and confirm that everything required is present. Dry-lay the system prior to fixing to confirm layout, orientation and installation sequence.



## Product Information

For full product specifications, load data and compliance information, refer to the d<sup>2</sup> Quickspan Aluminium Decking Data Booklet.

Please visit [www.duracomposites.com/decking-cladding-documents/](http://www.duracomposites.com/decking-cladding-documents/) or scan the QR codes below to view the relevant product data document.

### **d<sup>2</sup> Dura Quickspan® 18mm**

Page 2



### **d<sup>2</sup> Dura Quickspan® 27mm**

Page 2



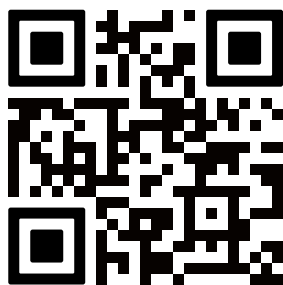
### **d<sup>2</sup> Dura Quickspan® Beam 85.5mm**

Pages 9 & 11



### **d<sup>2</sup> Dura Quickspan® Beam 117.5mm**

Pages 9 & 11



### **d<sup>2</sup> Dura Aluminium Pedestals**

Pages 8 & 11



### **d<sup>2</sup> Dura Aluminium Bearers**

Pages 8 & 11



## ■ d<sup>2</sup> Dura Quickspan Trims

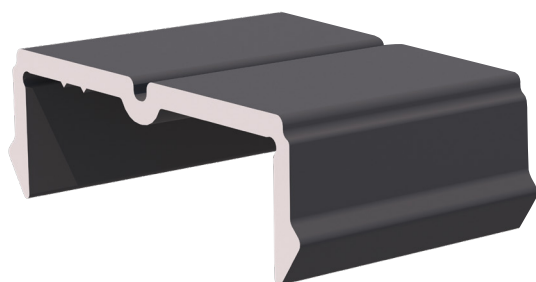
Our d<sup>2</sup> Dura Quickspan Trims allow for maximum versatility to suit any design. Lightweight and easy to handle, fitting is safer and easier for installers.

Trims are supplied in Anthracite as standard. To meet your project's specific needs, d<sup>2</sup> Quickspan can also be manufactured in any RAL colour.

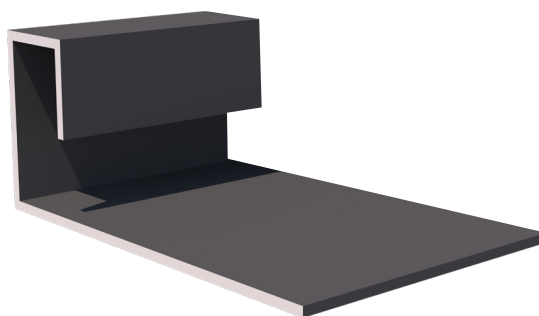
d<sup>2</sup> Dura Quickspan Trims include removable Channel Inserts for hiding plank fixings, drainage Gutter Inserts for effective water management and End Closure Clips for a seamless and attractive decking border.

All available in co-ordinating 18mm & 27mm sizing.

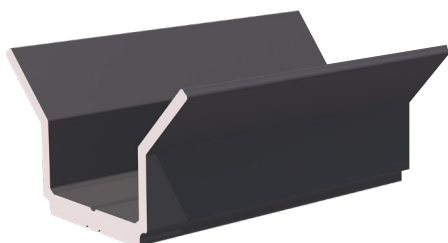
### ■ Channel Insert



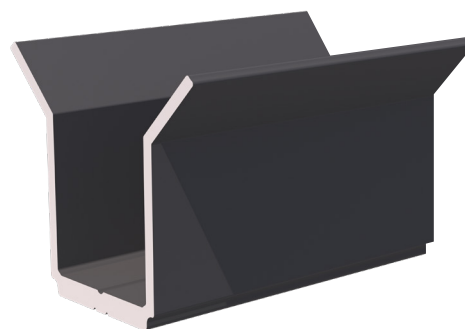
### ■ 18mm & 27mm End Closure Clips



### ■ 18mm Positive-Drain Gutter Insert



### ■ 27mm Positive-Drain Gutter Insert



### ■ 18mm & 27mm Cut Down Clips



### More on d<sup>2</sup> Dura Quickspan®

For more information on the d<sup>2</sup> Quickspan range of products, please refer to our selection of documentation including: **Data Booklets**, **EPDs**, **Technical Manuals** and **Performance Certification Documentations**.

Scan to view our  
d<sup>2</sup> Quickspan® Range  
[www.duracomposites.com](http://www.duracomposites.com)



## ■ Fastener Guide for Fixing d<sup>2</sup> Quickspan Decking to Aluminium Substrate:

### Pedestals

Pan Head Tek  
4.8x19mm Self Drill



### 18mm QS Decking

Hex Head Tek 30  
5.5x30mm Self Drill



### 27mm QS Decking

Hex Head Tek 35  
6.0x35mm Self Drill



## ■ Tools Required

d<sup>2</sup> Quickspan Aluminium Decking can be installed in environments using a number of standard tools. The list of tools and supplies you may need includes:



Measuring Tape



Drive Power Drill



Hacksaw



Circular Saw with  
carbide blade



Soft Rubber Mallet



CT1 Sealant



12" Blade - 96 Tooth



10" Blade - 80 Tooth



7 1/2" Blade - 60 Tooth



Suitable screws to affix decking  
to your chosen substructure



Spirit Level

**IMPORTANT:** Only use a drill or drill driver on a low setting. Hammer settings or impact drivers are not compatible with the screw types used for d<sup>2</sup> Quickspan Aluminium Decking installations and must not be used.

## ■ Safety

Our decking solutions have been designed for simplicity and ease of installation. However, to ensure long-term performance, any installation **MUST** be carried out in accordance with these instructions by a qualified professional with previous experience of working in landscaping and building environments. All installations must include the use of approved or recommended fixings and accessories, to ensure your warranty is valid.

### To ensure safety during installation please:

- Keep members of the public away from the work area until the job has been completed and tools have been stored safely.
- Refer to the operator's manuals for safety guides for all power tools being used.
- When handling d<sup>2</sup> Quickspan Aluminium Decking, always wear gloves with additional eye protection and work in a well-ventilated area.
- Dispose of excess material safely as refuse.
- Wear eye protection when pressure washing or scrubbing.
- d<sup>2</sup> Quickspan Aluminium Decking is NOT intended for use as columns, support posts, beams, joist stringers or other primary load bearing members. If in doubt, please consult your Dura Composites representative.

**Please be sure that your proposed design meets any relevant local building codes and regulations and the appropriate risk assessments are carried out before installation.**

## ■ Expansion Gap Guidance

The table below displays the recommended expansion gaps based on the average European air temperature at point of installation. This guidance must be used to ensure the correct amount of space is left between each board during the installation process.

| Installation Air Temp (°C) - Europe | 3660mm Decking Board - Expansion Gap (mm) |
|-------------------------------------|-------------------------------------------|
| -10                                 | 3.6                                       |
| -5                                  | 3.2                                       |
| 0                                   | 2.8                                       |
| 5                                   | 2.4                                       |
| 10                                  | 2.0                                       |
| 15                                  | 1.6                                       |
| 20                                  | 1.2                                       |
| 25                                  | 1.0                                       |
| 30                                  | 1.0                                       |
| 35                                  | 1.0                                       |

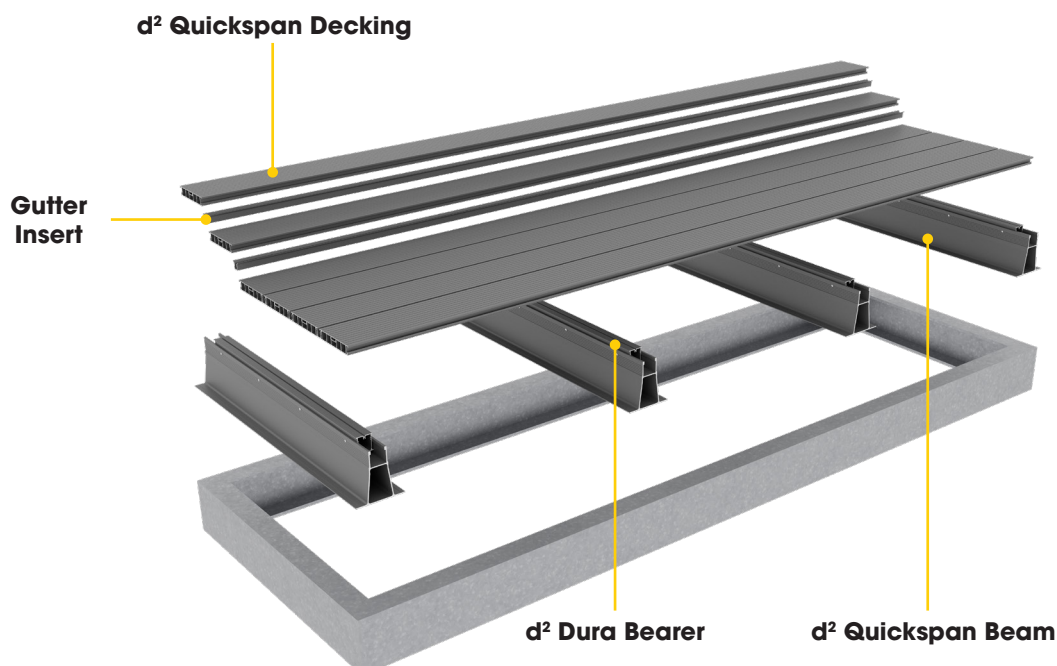
# Substructure



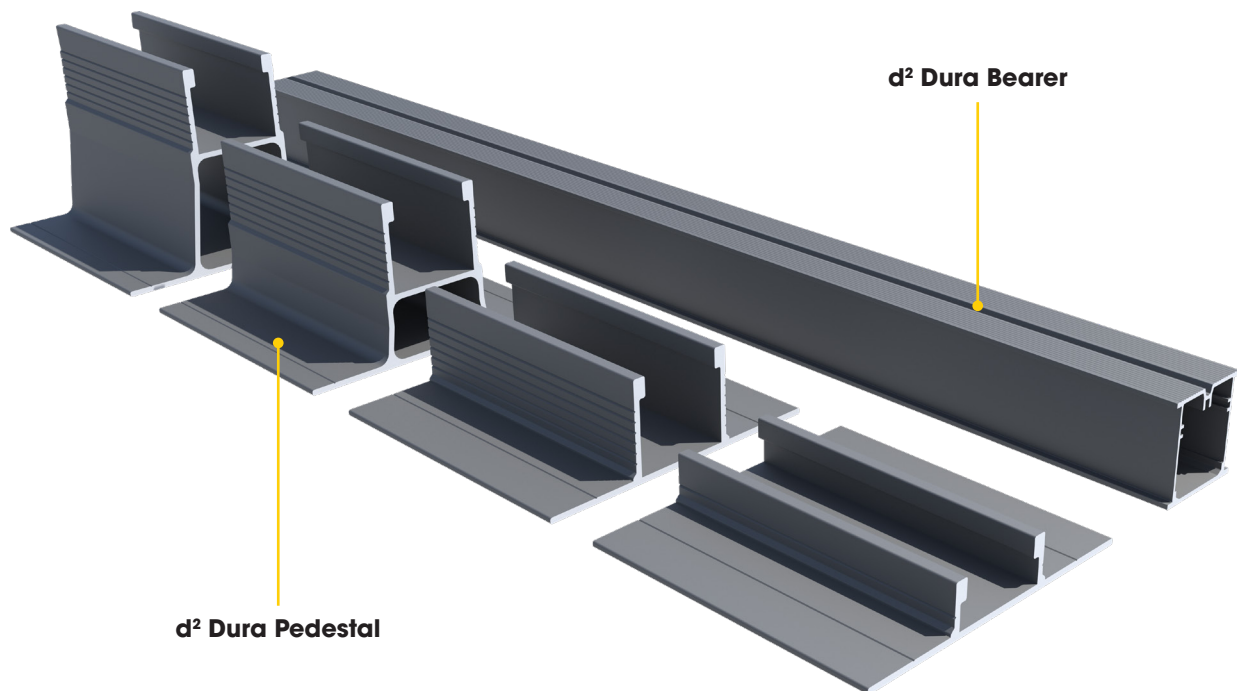
Selecting the correct substructure is essential to achieve the required structural performance, drainage and long-term durability of the d<sup>2</sup> Quickspan decking system. The most appropriate substructure solution depends on the balcony construction type.

## For all sub-frames, please note the following:

- Work out approximately how many boards width your deck will be, then round it up or down to the nearest board.
- A sub-frame allowing a minimum of 25mm air space between the Dura Deck boards and the ground or substrate is essential to allow sufficient air flow to prevent the build-up of moisture.
- The finished deck must have a gradient of 1:80 of fall to encourage water to run off, avoiding slip related injuries and minimising the collection of standing water.
- The maximum span beneath supporting bearers depends on the bearer material choice and specification. Please refer to material supplier.
- If possible, try to make the width of the deck divisible by the width of the chosen board to avoid the need to trim boards along their length.
- An optional G-Bracket is available enabling Quickspan Beam installation in two orientations. Supporting inverted or upright orientation the G-Bracket provides maximum flexibility for varied fixing conditions.



## ■ Concrete Balconies



### ■ Dura Pedestal and Bearer System

For concrete balconies, the Dura Pedestal and Bearer system provides the most suitable and efficient substructure solution.

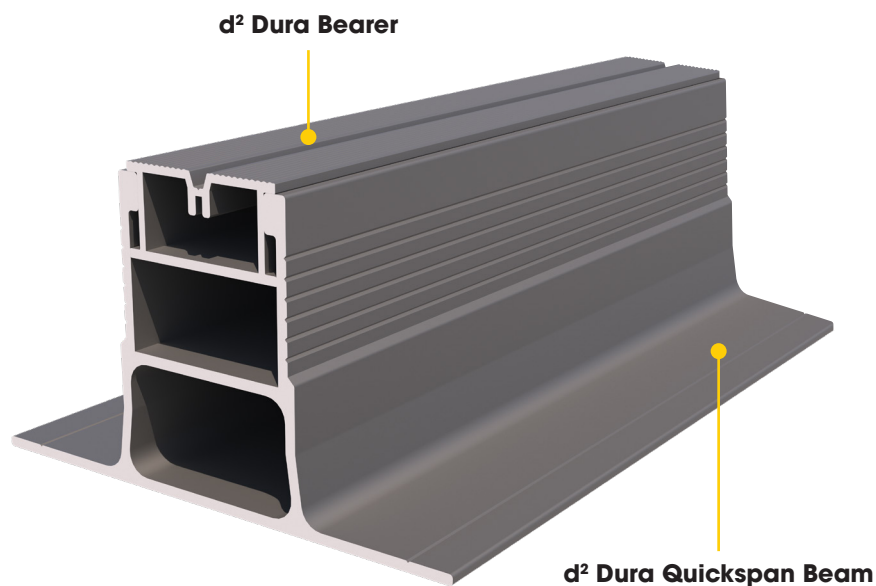
The system has been developed to align with the latest fire safety legislation and improve building safety. Both components achieve a Class A2fl-s1 fire rating to BS EN 13501-1 standards when supplied with a powder-coated finish. An A1-rated mill finish is also available by special order.

Dura Aluminium Bearers offer a simple, durable and uniform sub-frame solution, ensuring consistent installation and long service life. When combined with Dura Pedestals, the system can accommodate gradients of up to 10° (equivalent to a 1:6 fall).

Thanks to the patented design, each pedestal can be slid onto the bearer quickly and securely. When the bearer is fixed into the first and last pedestal of a run at the correct height, the required fall is automatically created at a preset angle, eliminating the need to adjust individual pedestals.



## ■ Open-Frame and Steel Balconies



### ■ d² Quickspan Beam

For open-frame or steel-framed balconies, the d² Quickspan Beam is the ideal substructure solution.

The d² Quickspan Beam (Patent No. GB 2005553.9) integrates pedestal and bearer functionality into a single structural component, reducing part count, simplifying installation and enabling wider clear spans.

Engineered to span up to 4.0m and support 3.0kN point loads at 0.5% deflection, the Quickspan Beam significantly reduces the number of beams and support points required, delivering cleaner layouts and faster installation.

Built-in pedestal functionality removes the need for separate supports, holders or slope correctors.

#### **Integrated height and fall adjustment allows for:**

- Accurate finished floor level alignment.
- Formation of controlled drainage falls (e.g. 1:80).
- Adaptation to gradients of up to 10°.



## ■ Using d<sup>2</sup> Dura Aluminium Substructure System

The Dura Aluminium substructure system is designed to support balcony, terrace and large commercial decking installations, providing a consistent and durable platform across a range of project types.

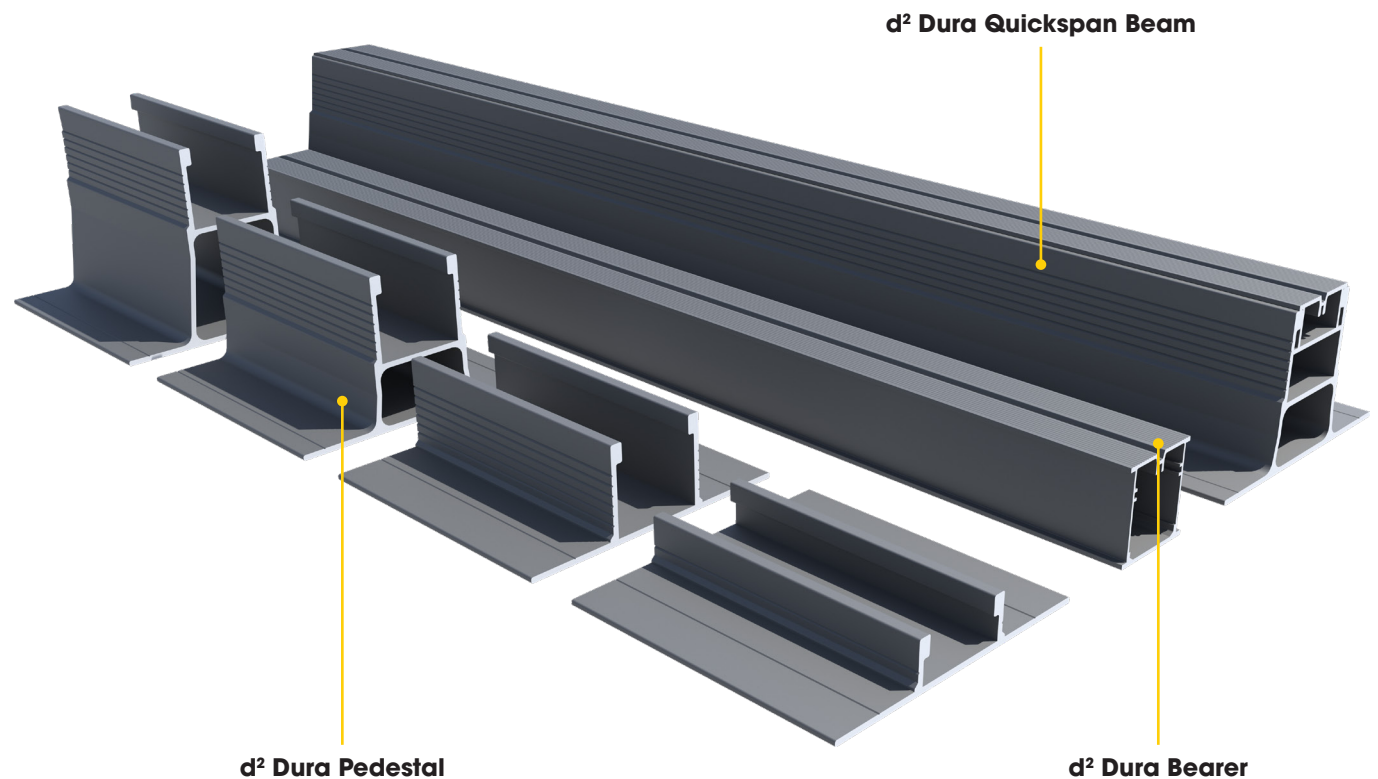
Unlike timber subframes, which can twist, rot or warp over time, Dura substructure components are manufactured from 6063-T6 grade aluminium. This provides a higher strength-to-size ratio and maintains dimensional consistency during installation, helping to achieve accurate alignment across the deck area.

Dura Aluminium Bearers are available in 25mm, 50mm and 75mm depths and are typically used on concrete balconies and solid substrates. Installed directly onto prepared surfaces or used in conjunction with the Dura Pedestal system,

they provide a stable and adjustable support for decking layouts. As part of a complete A2-s1,d0 fire-rated system, the pedestal arrangement allows for installation over uneven substrates and supports gradients of up to 10° (equivalent to a 1:6 fall).

For open-frame or steel-framed balconies, the d<sup>2</sup> Quickspan Beam provides an alternative substructure solution. By combining pedestal and bearer functionality into a single component, it reduces overall component requirements, supports longer clear spans and simplifies installation on prefabricated or bolt-on balcony structures. For more information on Dura Composites substructure systems, visit [www.duracomposites.com/decking/decking-sub-structure](http://www.duracomposites.com/decking/decking-sub-structure)

Please see **page 3** for QR codes to all further product information.

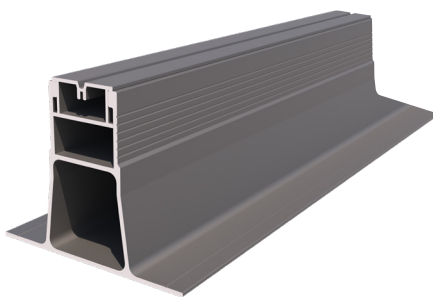


## ■ d<sup>2</sup> Quickspan Beam

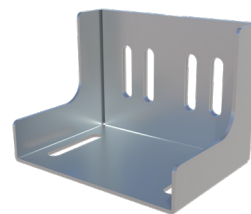
The d<sup>2</sup> Quickspan Beam provides an integrated substructure solution for open-frame and steel-framed balconies. Combining bearer and pedestal functionality into a single aluminium component, it reduces component count and simplifies installation. Designed to support longer clear spans, it enables efficient installation across prefabricated or bolt-on balcony structures.



■ 85.5mm



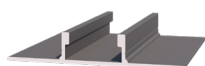
■ 117.5mm



■ G-Bracket

## ■ d<sup>2</sup> Dura Aluminium Pedestals

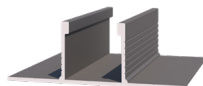
Dura Aluminium Pedestals provide adjustable, stable support for decking installations. Available in six variants and achieving an A2 fire rating, they form part of a compliant substructure system. A single-piece design reduces assembly, while the tripod base improves stability. 5mm height markers enable accurate levelling and fall setting. Pedestal pads protect membranes and support drainage.



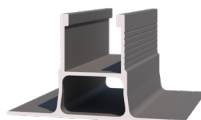
■ 25.5mm



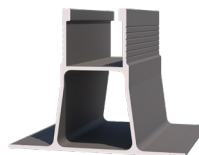
■ 36.5mm



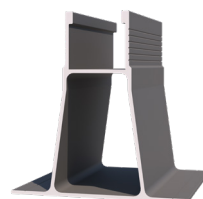
■ 50.5mm



■ 85.5mm



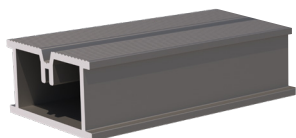
■ 117.5mm



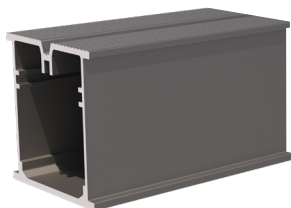
■ 152.5mm

## ■ d<sup>2</sup> Dura Aluminium Bearers

Dura Aluminium Bearers provide durable support for decking installations across balconies, terraces and commercial projects. Manufactured from 6063-T6 aluminium, they maintain consistent alignment during installation. Available in 25mm, 50mm and 75mm depths, they can be installed on solid or prepared ground, and can be used with pedestal systems where height adjustment is required.



■ 25mm



■ 50mm



■ 75mm

## System Combined Heights

Use the combined height table to determine the overall build-up for d<sup>2</sup> substructure system for your project. It provides a clear reference for selecting appropriate component combinations to achieve required finished heights, supporting accurate planning and efficient installation across varying substrate conditions.

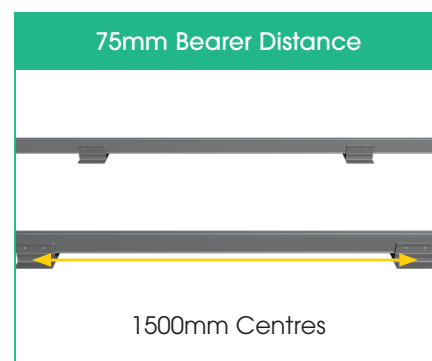
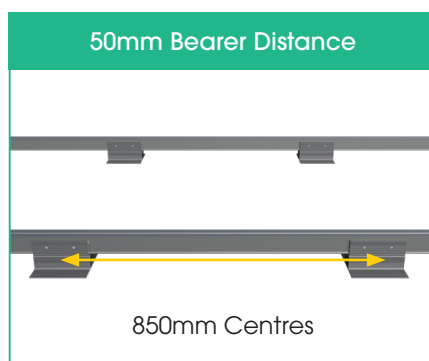
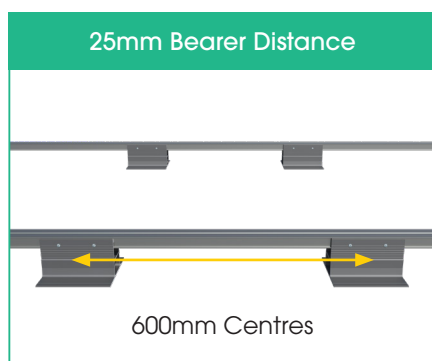
| d <sup>2</sup> Bearer & Pedestal /<br>d <sup>2</sup> Quickspan Beam<br>Combined Height | Height<br>(mm) | Heights Achieved with<br>25mm Bearer |                    | Heights Achieved with<br>50mm Bearer |                    | Heights Achieved with<br>75mm Bearer |                    |
|----------------------------------------------------------------------------------------|----------------|--------------------------------------|--------------------|--------------------------------------|--------------------|--------------------------------------|--------------------|
|                                                                                        |                | Min Height<br>(mm)                   | Max Height<br>(mm) | Min Height<br>(mm)                   | Max Height<br>(mm) | Min Height<br>(mm)                   | Max Height<br>(mm) |
| Dura Pedestal                                                                          | 25.5           | 28                                   | 38                 | 53                                   | 63                 | 78                                   | 88                 |
|                                                                                        | 36.5           | 38                                   | 53.5               | 53                                   | 83.5               | 78                                   | 103.5              |
|                                                                                        | 50.5           | 53                                   | 65.5               | 53                                   | 88                 | 78                                   | 113                |
|                                                                                        | 85.5           | 88                                   | 100.5              | 88                                   | 123                | 113                                  | 148                |
|                                                                                        | 117.5          | 120                                  | 132.5              | 120                                  | 155                | 145                                  | 180                |
|                                                                                        | 152.5          | 155                                  | 167.5              | 155                                  | 190                | 180                                  | 215                |
| d <sup>2</sup> Quickspan Beam                                                          | 85.5           | 88                                   | 100.5              | 88                                   | 123                | 113                                  | 148                |
|                                                                                        | 117.5          | 120                                  | 132.5              | 120                                  | 155                | 145                                  | 180                |

## Centre-to-Centre Span Capabilities

The **maximum centre-to-centre span** below has been tested in accordance with **BS 8579:2020**, the British Standard code of practice that provides a comprehensive guide to the design of balconies and terraces. Under the specified test conditions, measured deflection did not exceed the standards **maximum allowable limit of 5mm**.

| d <sup>2</sup> Dura Quickspan®      | 2kN Point Load: 200x200mm Indenter Pad | 2kN Point Load: 50x50mm Indenter Pad | 5kN/m2 UDL |
|-------------------------------------|----------------------------------------|--------------------------------------|------------|
| d <sup>2</sup> Dura Quickspan® 18mm | 850mm                                  | 620mm                                | 1070mm     |
| d <sup>2</sup> Dura Quickspan® 27mm | 1175mm                                 | 855mm                                | 1490mm     |

The following diagrams show recommended centre-to-centre spacing for the supports. Spacing will vary depending on bearer depth, with wider centres achievable when using deeper profiles. These guidelines should be followed when setting out the substructure to ensure consistent support, effective load distribution and accurate alignment across the deck area.



# Install Steps

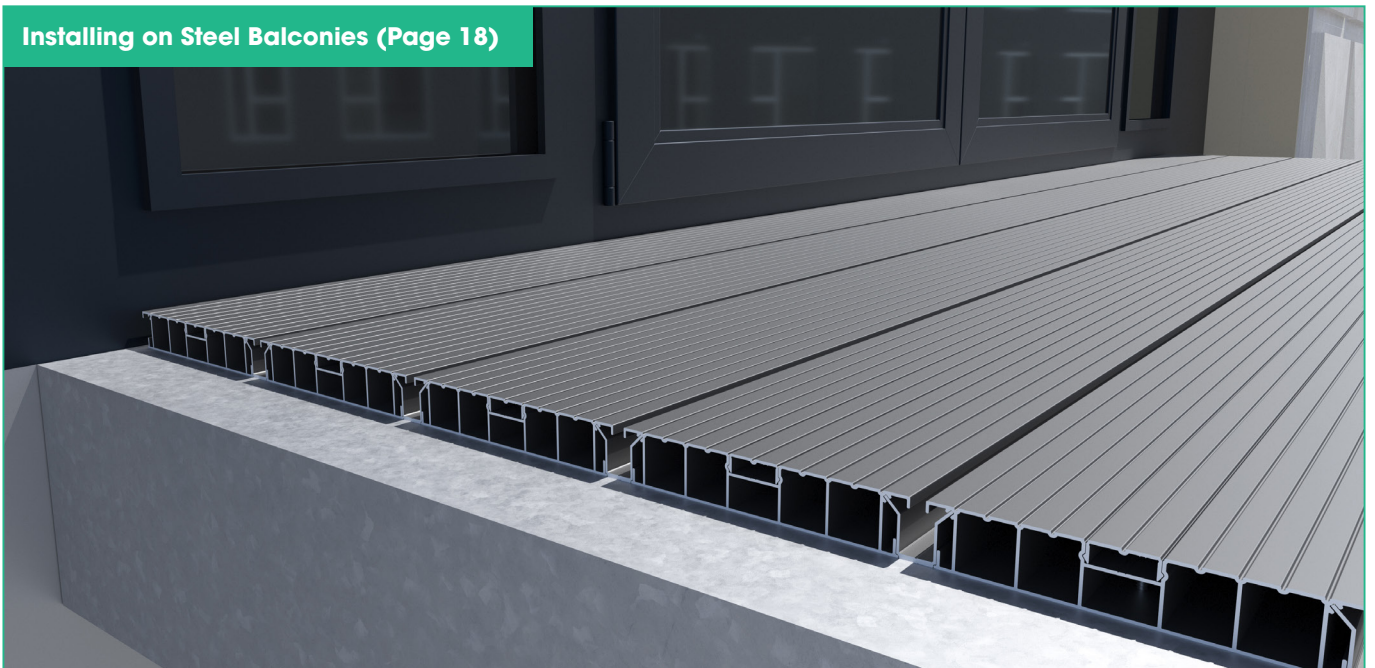
## »» 3

In this section, you will find installation information for the below scenarios. If you have any additional install questions, please contact your Dura Composites Representative.

### Installing on Concrete Balconies (Page 14)



### Installing on Steel Balconies (Page 18)



## ■ Installation on Concrete Balconies

This installation guidance applies specifically to d<sup>2</sup> Quickspan aluminium decking installed on concrete or inset balcony structures.

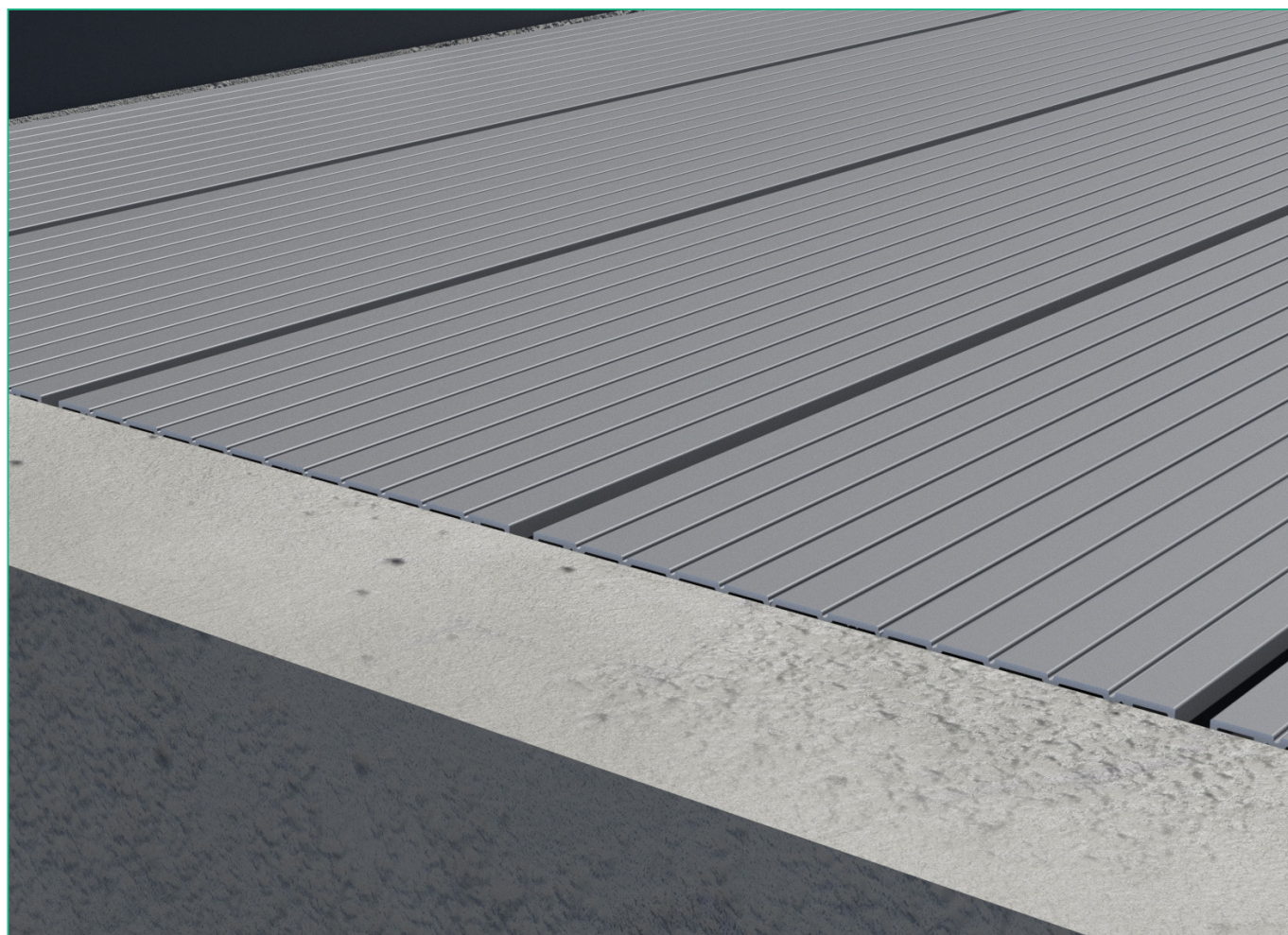
### It is assumed that:

- The concrete substrate is structurally sound and suitable to receive a pedestal-supported sub-frame.
- Falls and build-ups within the concrete have been allowed for, or will be accommodated using pedestals.
- Bearer layouts are suitable for d<sup>2</sup> Quickspan boards.
- All setting-out has been agreed prior to installation.

**Important:** The substructure or sub-frame forms the skeleton of the deck system. Decking performance, drainage and appearance rely on correct sub-frame layout and ventilation.

### Before You Start

- Confirm the decking layout and board direction. Bearers will run perpendicular to the decking boards, so the design must be finalised before installation begins.
- Ensure a minimum 25 mm ventilation gap will be maintained between the underside of the decking boards and the concrete substrate to allow airflow and prevent moisture build-up.
- Confirm whether a Gutter Insert is specified for positive water management. If using to form a positive drain system, ensure boards are interlocking using gutter insert during installation.



### Step 1: Set Out Pedestal Positions

Begin by marking out pedestal positions across the concrete base.

Pedestals should be positioned to suit the required bearer centres. Ensure a pedestal is located wherever two Dura Bearers meet end-to-end to provide continuous support.

### Step 2: Install Pedestals and Bearers

Dura Deck Aluminium Pedestals and Bearers can be easily combined to manage uneven substrates while maintaining airflow and drainage (Figure 1).

Install Dura Deck Aluminium Pedestals and Bearers, adjusting pedestal heights to:

- Accommodate any build-up or fall in the concrete substrate.
- Create the required ventilation gap beneath the decking.
- Form a drainage slope away from buildings or structures.

#### Once installed:

- Ensure all bearers are level relative to each other.
- Confirm centre spacings are correct for the selected decking product.

#### Optional - Pedestal Pad

(Waterproofing Protection)

Where waterproofing membranes or roof felt are present, an Aluminium Pedestal Pad may be used beneath pedestals for added protection. The pad features drainage holes to prevent water stagnation and can be removed and re-used if required.

### Step 3: Position the First Decking Board

Lay the first d<sup>2</sup> Quickspan board across the bearers in your chosen starting position\*. Ensure the board is straight and square, as all subsequent boards will follow this line (Figure 2). \*If your chosen starting position is adjacent to a wall, you may wish to leave a maximum 6mm gap.

### Step 4: Fix the First Boards

Secure the board through the designated fixing locations into every bearer. Fully seat fixings without overtightening (Figure 3).



Figure 1

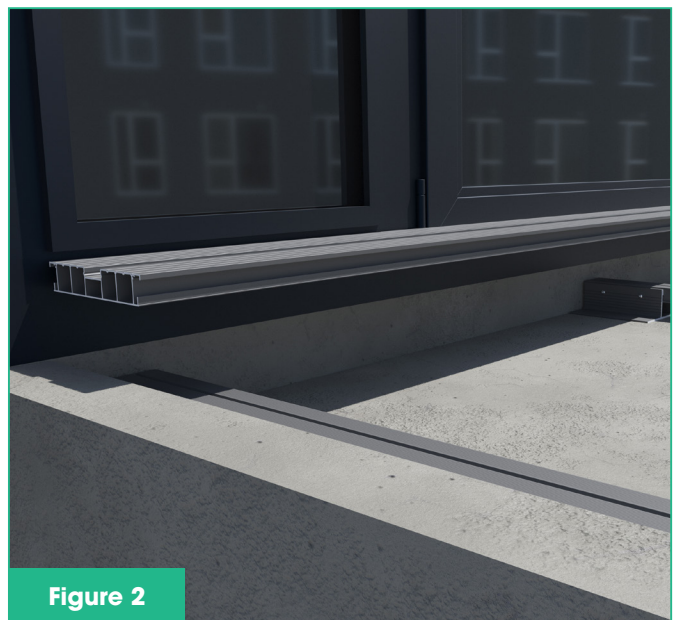


Figure 2

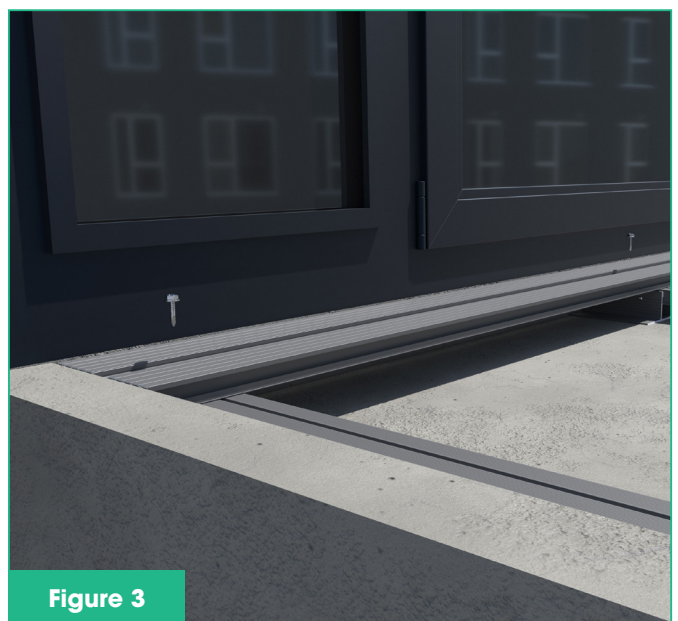


Figure 3

### Step 5: Install Channel Insert

Once the board is secured and fixed in place:

- Push the Channel Insert firmly into place along the board run (Figure 4).
- Ensure the insert is fully engaged and sits flush, concealing fixings.
- Where required, inserts may be lightly tapped into position using a soft rubber mallet to achieve a consistent finish.

**Note:** Do not use excessive force. Channel Inserts should locate easily when boards are correctly aligned.

### Step 6: Install the Next Boards

Offer up the next board and engage it with the previous board (Figure 5).

If installing a positive drain system, ensure boards and interlocking using gutter insert.

If installing a free draining system, ensure that you leave a 6mm gap between each decking board.

Fix board into every bearer as per Step 4 (Figure 6), inserting channel inserts as per Step 5 once each board is fixed.

At regular intervals, check that boards remain square to the starting edge and correct any deviation early.

Repeat until the decking area is complete.

### Step 7: Final Board Installation

If the final board is not full width:

- Cut the board lengthways to suit (offset cuts recommended) (Figure 7).
- Maintain adequate support.
- Secure using Cut Down Clips, fixed back to the bearer system (Figure 8).

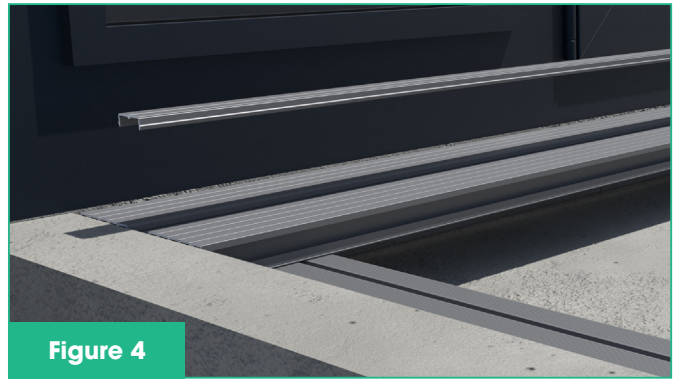


Figure 4

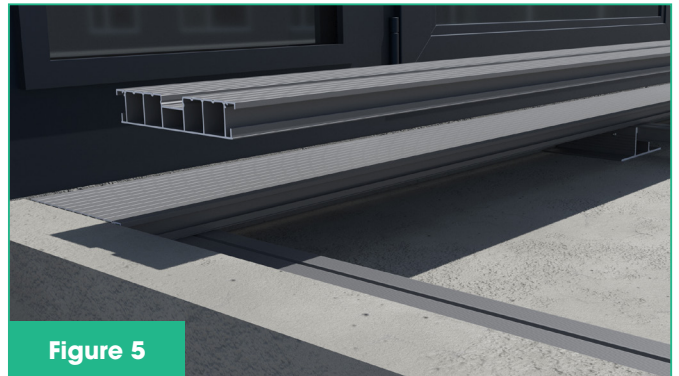


Figure 5

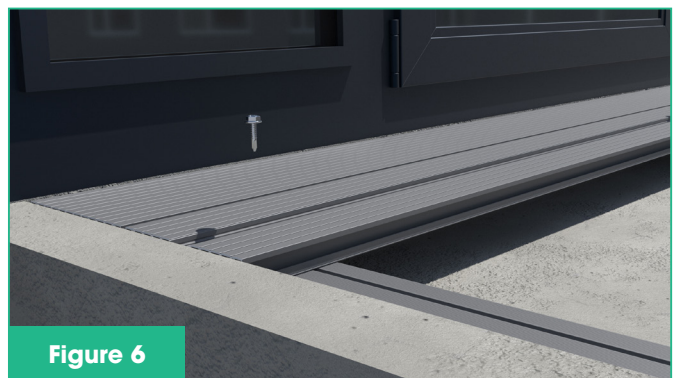


Figure 6

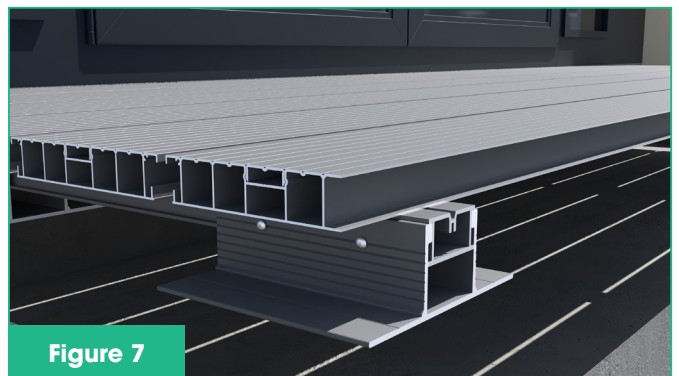


Figure 7

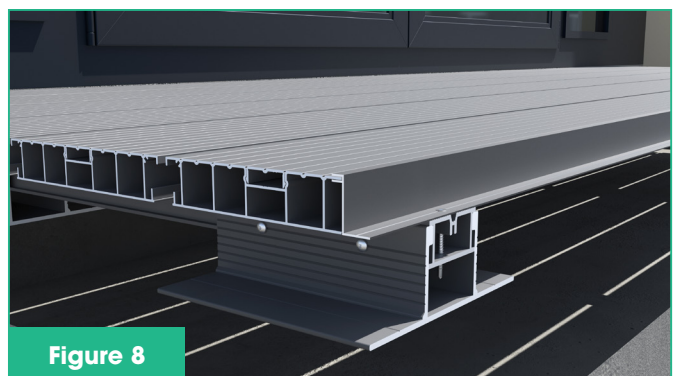
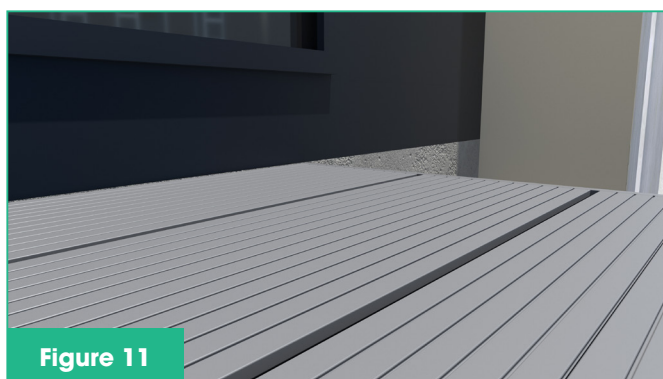
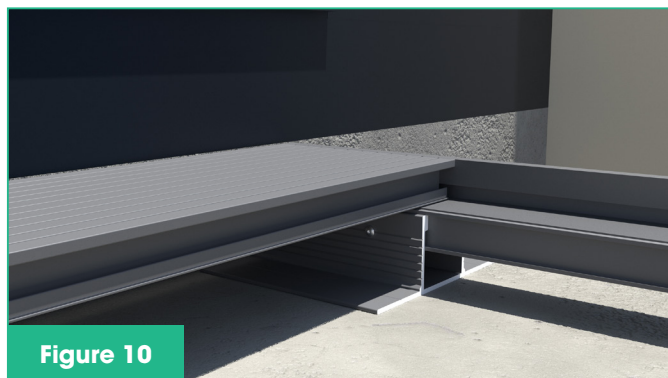
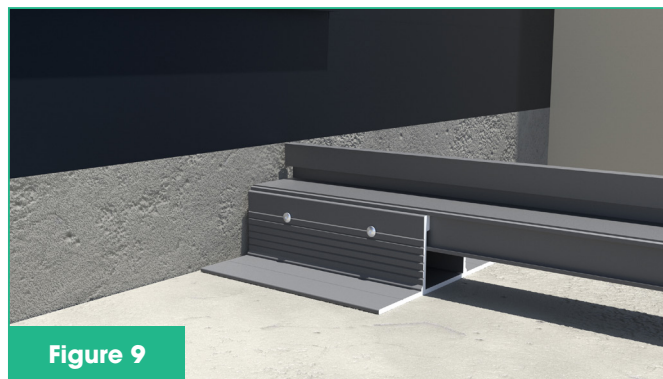


Figure 8

### Step 8: End Detailing

Our optional End Closure Clips provide a neat finish and prevent debris ingress at all exposed board ends. (Figures 9, 10 and 11).



## ■ Protecting the Finished Deck

### Once installation is complete:

- Remove all swarf, filings and debris from the deck surface.
- If further works are taking place, protect the decking with a suitable temporary covering.
- Avoid dragging tools, materials or furniture across the finished boards.

This helps maintain the appearance of the decking and prevents avoidable surface damage.

### Completion

If no further works are taking place, your **d<sup>2</sup> Quickspan** decking area is now complete and can be enjoyed immediately.



## ■ Installation on Steel Balconies

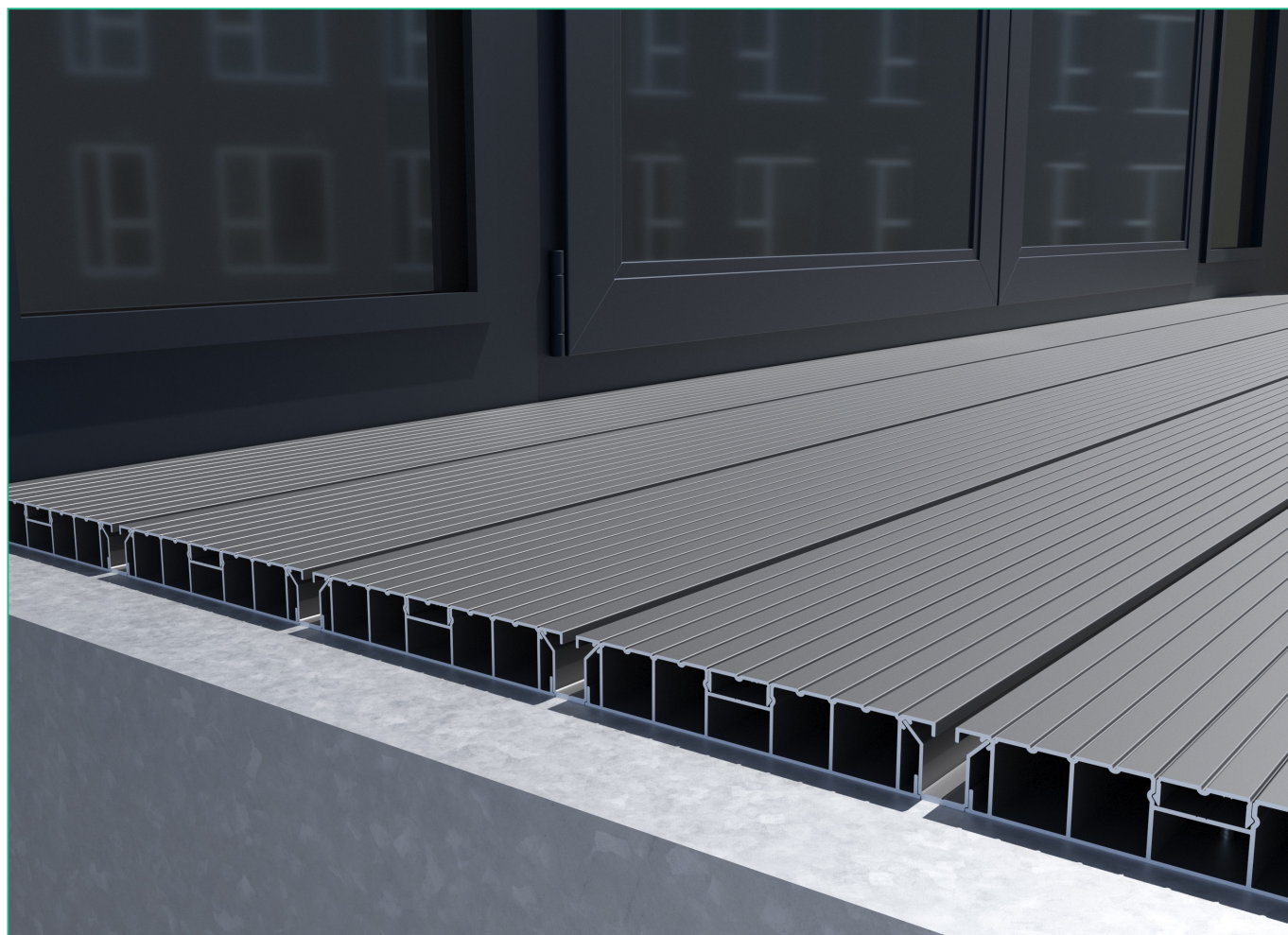
This installation guidance applies specifically to d<sup>2</sup> Quickspan aluminium decking installed on steel balcony structures.

### It is assumed that:

- The steel substructure is already installed, levelled and structurally compliant.
- A compliant fall has been formed within the structure to manage surface water.
- Joist centres and support locations are suitable for d<sup>2</sup> Quickspan boards.
- All setting-out has been agreed prior to installation.

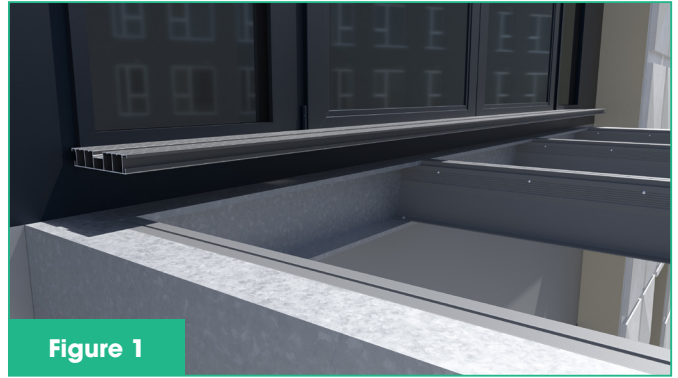
### Before You Start

- Ensure all steel joists are clean, dry and free from debris e.g. swarf and galvanic protection has been considered and addressed.
- Confirm the starting edge and board direction, taking account of your planned drainage strategy and any interfaces with walls, thresholds or façades.
- Confirm whether a Gutter Insert is specified for positive water management. If using to form a positive drain system, ensure boards are interlocking using gutter insert during installation.



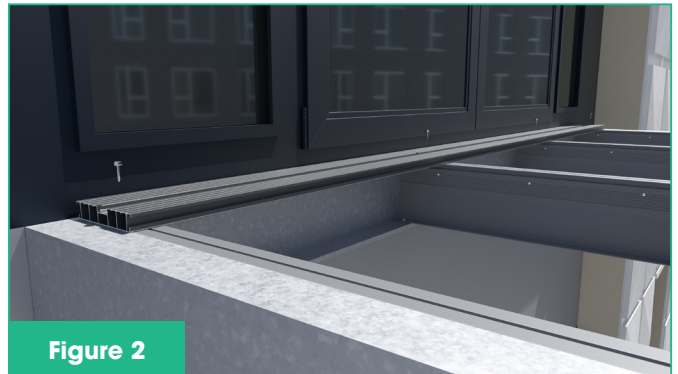
### Step 1: Position the First Decking Board

Place the first d<sup>2</sup> Quickspan board onto the steel joists in your chosen starting position\*. Ensure the board is straight and square, as all subsequent boards will follow this line (Figure 1). \*If your chosen starting position is adjacent to a wall, you may wish to leave a maximum 6mm gap.



### Step 2: Fix the First Board

Secure the board through the designated fixing locations into every joist, using fixings suitable for the steel substructure. Fully seat fixings without overtightening. (Figure 2).

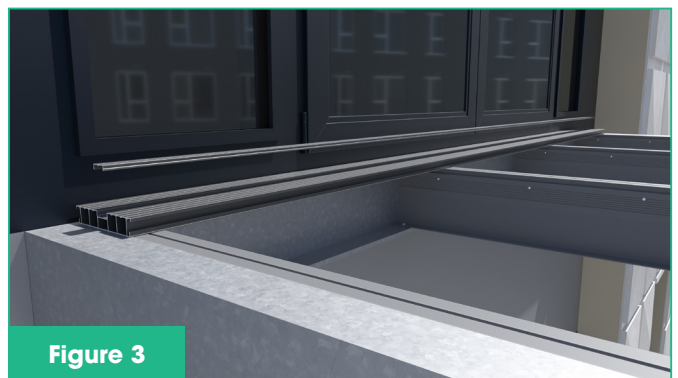


### Step 3: Install Channel Insert

Once the board is secured and fixed in place:

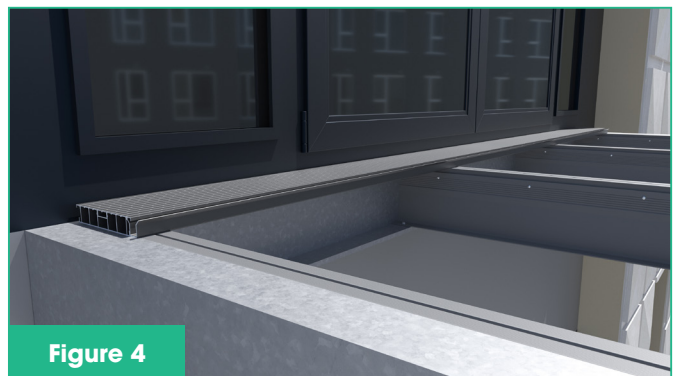
- Push the Channel Insert firmly into place along the board run (Figure 3).
- Ensure the insert is fully engaged and sits flush, concealing fixings.
- Where required, inserts may be lightly tapped into position using a soft rubber mallet to achieve a consistent finish.

**Note:** Do not use excessive force. Channel Inserts should locate easily when boards are correctly aligned.



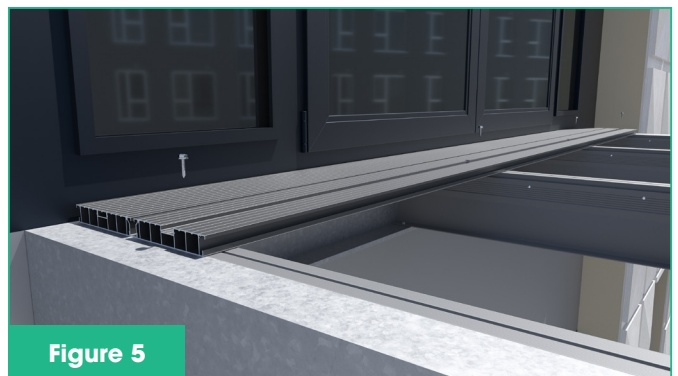
### Step 4: Install the Next Board

Offer up the next board and engage it with the previous board. If installing a positive drain system, ensure boards are interlocking using gutter insert (Figure 4). If installing a free draining system, ensure that you leave a 6mm gap between each decking board.



Fix the board into every joist as per Step 2 at regular intervals (Figure 5). Measure from both sides of the deck to confirm boards remain square to the starting edge. Correct any deviation early to avoid cumulative misalignment.

Repeat until the decking area is complete.



## Step 5: Final Board Installation

If the final board is not full width:

- Cut the board lengthways to suit (offset cuts recommended) (Figure 6).
- Maintain adequate support.
- Secure using Cut Down Clips, fixed back to the bearer system (Figure 7).

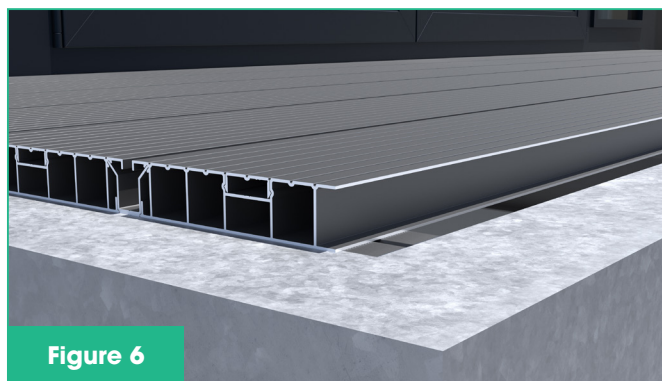


Figure 6

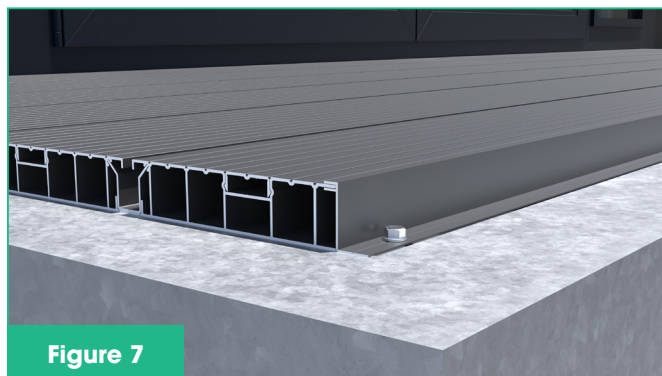


Figure 7

## Step 6: End Detailing

Our optional End Closure Clips provide a neat finish and prevent debris ingress at all exposed board ends. (Figures 8, 9 and 10).

### Once installation is complete:

- Remove all swarf, fillings and debris from the deck surface.
- If further works are taking place, protect the decking with a suitable temporary covering.
- Avoid dragging tools, materials or furniture across the finished boards.

This helps maintain the appearance of the decking and prevents avoidable surface damage.

If no further works are taking place, your **d<sup>2</sup> Quickspan** decking area is now complete and is ready to be enjoyed.

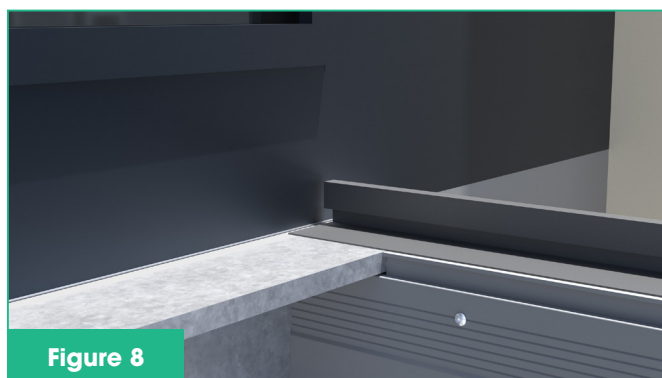


Figure 8

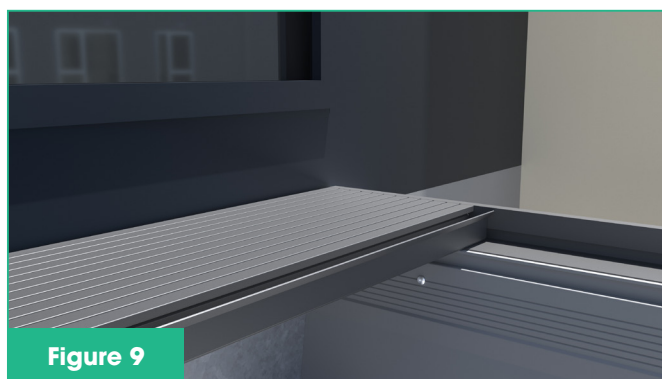


Figure 9

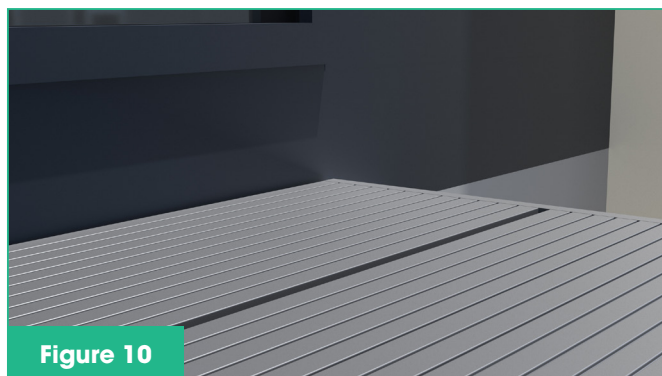


Figure 10

## Dura Composites Ltd

📍 Dura House, Telford Road, Clacton-on-Sea,  
Essex, CO15 4LP, UK

🌐 [www.duracomposites.com/decking-cladding](http://www.duracomposites.com/decking-cladding)

✉ [info@duracomposites.com](mailto:info@duracomposites.com)

☎ +44 (0) 1255 440298



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